

# ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

Areco Rainwater system  
Areco Profiles AB

**EPD HUB, HUB-0661**

Publishing date 25 August 2023, last updated on 25 August 2023, valid until 25 August 2028

## GENERAL INFORMATION

### MANUFACTURER

Manufacturer	Areco Profiles AB
Address	Vinkelgatan 13, SE 211 24 Malmö
Contact details	info@areco.se
Website	<a href="https://www.arecoprofiles.se/sv/">https://www.arecoprofiles.se/sv/</a>

### EPD STANDARDS, SCOPE AND VERIFICATION

Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804+A2:2019 and ISO 14025
PCR	EPD Hub Core PCR version 1.0, 1 Feb 2022
Sector	Construction product
Category of EPD	Third party verified EPD
Scope of the EPD	Cradle to gate with options, A4-A5, and modules C1-C4, D
EPD author	Eva Strandberg
EPD verification	Independent verification of this EPD and data, according to ISO 14025: <input type="checkbox"/> Internal certification <input checked="" type="checkbox"/> External verification
EPD verifier	Haiha Nguyen, as an authorized verifier acting for EPD Hub Limited

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

### PRODUCT

Product name	Areco Rainwater system
Additional labels	Caracol
Product reference	See Annex 1
Place of production	Malmö
Period for data	Calendar year 2022
Averaging in EPD	Not applicable
Variation in GWP-fossil for A1-A3	Not applicable

### ENVIRONMENTAL DATA SUMMARY

Declared unit	1 kg
Declared unit mass	1 kg
GWP-fossil, A1-A3 (kgCO <sub>2</sub> e)	3,22
GWP-total, A1-A3 (kgCO <sub>2</sub> e)	3,27
Secondary material, inputs (%)	55.4
Secondary material, outputs (%)	100.0
Total energy use, A1-A3 (kWh)	13.1
Total water use, A1-A3 (m <sup>3</sup> e)	7,11E-2

## PRODUCT AND MANUFACTURER

### ABOUT THE MANUFACTURER

Areco Profiles is today one of the leading players in the sheet metal industry. Areco's business activities are mainly aimed at the construction industry with a comprehensive range of building components in sheet metal for residential and commercial properties.

### PRODUCT DESCRIPTION

Areco produces a complete rainwater system designed to blend in aesthetically and functionally with the rest of the roof while gathering and directing the rainwater to the ground in a controlled manner. The product is of the highest quality, created to maintain a high performance on both small houses and commercial buildings. In the Areco product range you will find eaves gutters in the dimensions 125 and 150 mm, rainwater pipes in 75, 90, 100 and 110 mm, as well as all the accessories necessary for your installation.

Further information can be found at <https://www.arecoprofiles.se/sv/>.

### PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass- %	Material origin
Metals	>99%	EU
Minerals	0	-
Fossil materials	<1%	EU
Bio-based materials	0	-

### BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	0
Biogenic carbon content in packaging, kg C	0.0012

### FUNCTIONAL UNIT AND SERVICE LIFE

Declared unit	1 kg
Mass per declared unit	1 kg
Functional unit	-
Reference service life	60 years

### SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).

# PRODUCT LIFE-CYCLE

## SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Product stage			Assembly stage		Use stage							End of life stage				Beyond the system boundaries		
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D		
x	x	x	x	x	MND	MND	MND	MND	MND	MND	MND	x	x	x	x	x		
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstr./demol.	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not declared = MND. Modules not relevant = MNR.

## MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

Areco rainwater system consists of components produced at our production facility in Malmö as well as purchased components in steel and plastic. The raw material is mainly colorcoated steel according to EN 10169 but also alu-zink coated steel according to EN 10346. The material is transported to Malmö by lorry where it is slit to suitable widths and cold formed to desired shape. Cold forming production is powered and heated by renewable electricity Bra Miljöval and generates no other emissions neither to air nor water. The products are packaged in racks or cardboard boxes and delivered on pallets from Retursystem Byggpall.

Production losses in the form of scrap steel are sold for recycling. Other production waste is sorted and collected for incineration or recycling.

## TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

Average distance of transportation from production plant to building site is assumed as 600 km which is the distance from the production site to Stockholm. All deliveries are made by lorry. Vehicle capacity utilization factor is assumed to be 1 which means full load. In reality, it may vary but as role of transportation emissions in total results is small, the variety in load is assumed to be negligible. Empty returns are not taken into account as it is assumed that return trip is used by the transportation company to serve the needs of other clients. Transportation is assumed not to cause losses as products are packaged properly. Energy consumption at installation is assumed to be the same as for demolition, see Product end of life. Packaging waste is sorted for recycling while steel racks and wooden pallets are reused. All collected cardboard is assumed to be recycled while only 15% of collected plastic is assumed to be recycled and the rest incinerated.

## PRODUCT USE AND MAINTENANCE (B1-B7)

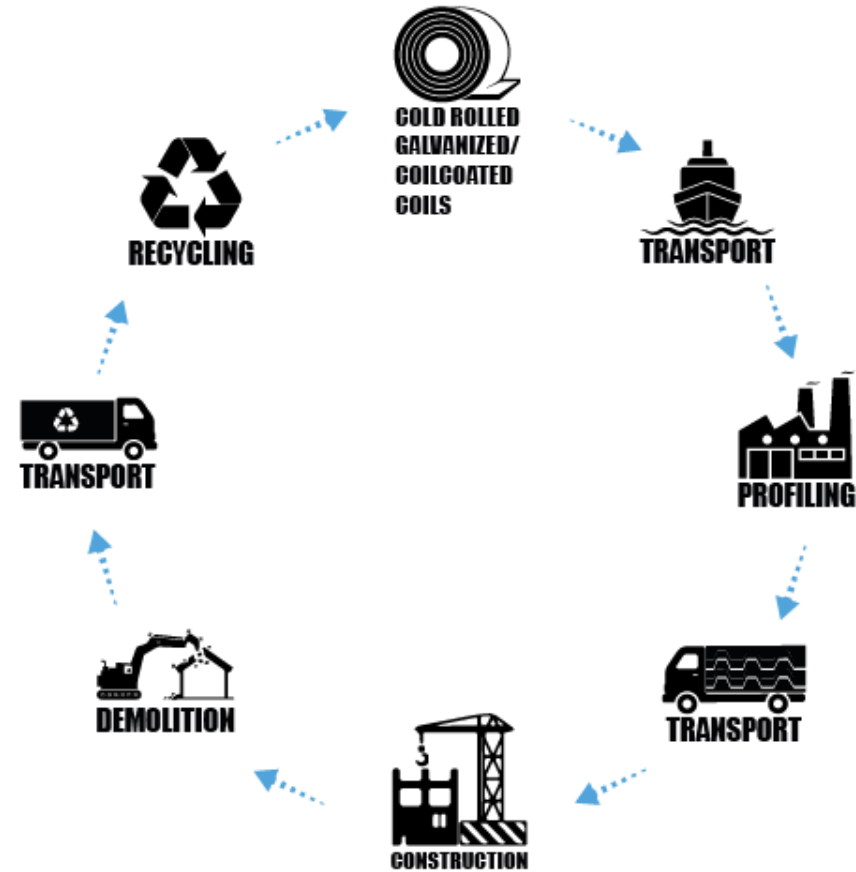
This EPD does not cover the use phase.

Air, soil, and water impacts during the use phase have not been studied.

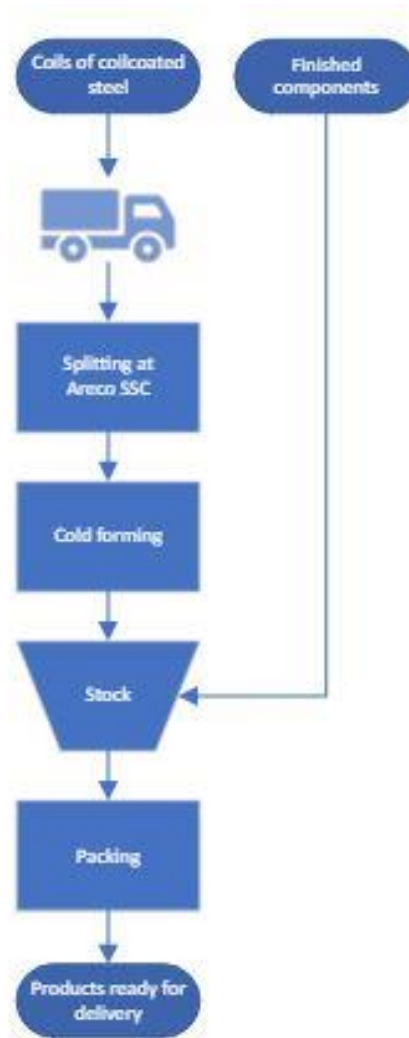
**PRODUCT END OF LIFE (C1-C4, D)**

Energy consumption of a demolition process is on average 10kWh/m<sup>2</sup> (Bozdag, Ö & Seçer, M. 2007). The average mass of a reinforced concrete building is about 1000 kg/m<sup>2</sup>. Therefore, energy consumption during demolition is 0,01 kWh/kg. A conservative assumption has been made that the energy consumed during demolition of a steel building is the same as that of a concrete building. The source of energy is diesel fuel used by work machines.

According to World Steel Association, 2020, 95% of all steel is recycled. Considering the manageability of the disassembled rainwater system and the strict rules for waste handling on the Scandinavian market, it is assumed that 100% of the used product is collected (C1). Distance for transportation to treatment is assumed as 50 km and the transportation method is assumed to be lorry (C2). Although it is possible to reuse the components, 100% of the steel is assumed to be recycled (C3). Due to the recycling process the end-of-life product is converted into a recycled steel (D). Plastic components have been assumed to have European market generic scenarios.



# MANUFACTURING PROCESS



## LIFE-CYCLE ASSESSMENT

### CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

### ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	No allocation
Packaging materials	No allocation
Ancillary materials	Allocated by mass or volume
Manufacturing energy and waste	Allocated by mass or volume

### AVERAGES AND VARIABILITY

Type of average	No averaging
Averaging method	Not applicable
Variation in GWP-fossil for A1-A3	Not applicable

This EPD is product and factory specific and does not contain average calculations.

### LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. Ecoinvent and One Click LCA databases were used as sources of environmental data.

# ENVIRONMENTAL IMPACT DATA

## CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – total <sup>1)</sup>	kg CO <sub>2</sub> e	3,11E0	9,81E-2	5,73E-2	3,27E0	1,13E-1	2,07E-2	MND	MND	MND	MND	MND	MND	MND	3,3E-3	2,57E-2	2,31E-2	1,4E-2	-1,53E0
GWP – fossil	kg CO <sub>2</sub> e	3,07E0	9,8E-2	5,43E-2	3,22E0	1,13E-1	1,57E-2	MND	MND	MND	MND	MND	MND	MND	3,3E-3	2,57E-2	2,44E-2	1,4E-2	-1,55E0
GWP – biogenic	kg CO <sub>2</sub> e	3,99E-2	5,24E-5	-3,56E-3	3,64E-2	6,05E-5	5,01E-3	MND	MND	MND	MND	MND	MND	MND	9,17E-7	1,17E-5	-1,4E-3	1,2E-6	2,32E-2
GWP – LULUC	kg CO <sub>2</sub> e	3,39E-3	3,55E-5	6,55E-3	9,97E-3	4,06E-5	1,37E-6	MND	MND	MND	MND	MND	MND	MND	2,79E-7	1,44E-5	2,77E-5	1,3E-7	-1,88E-4
Ozone depletion pot.	kg CFC-11e	2,61E-7	2,23E-8	4,67E-9	2,88E-7	2,56E-8	1,17E-9	MND	MND	MND	MND	MND	MND	MND	7,12E-10	5,5E-9	3,51E-9	6,31E-11	-5,05E-8
Acidification potential	mol H <sup>+</sup> e	6,73E-2	3,12E-4	2,5E-4	6,79E-2	3,23E-4	4,92E-5	MND	MND	MND	MND	MND	MND	MND	3,45E-5	7,51E-5	2,96E-4	4,85E-6	-7,7E-3
EP-freshwater <sup>2)</sup>	kg Pe	1,93E-4	8,35E-7	2,66E-6	1,96E-4	9,57E-7	5,8E-8	MND	MND	MND	MND	MND	MND	MND	1,33E-8	3,03E-7	1,69E-6	4,82E-9	-9,35E-5
EP-marine	kg Ne	4,9E-3	7,19E-5	7,52E-5	5,05E-3	6,42E-5	2,04E-5	MND	MND	MND	MND	MND	MND	MND	1,52E-5	1,34E-5	6,54E-5	2,57E-6	-1,49E-3
EP-terrestrial	mol Ne	2,63E-1	7,98E-4	7,1E-4	2,65E-1	7,16E-4	2,21E-4	MND	MND	MND	MND	MND	MND	MND	1,67E-4	1,51E-4	7,58E-4	2,28E-5	-1,69E-2
POCP (“smog”) <sup>3)</sup>	kg NMVOCe	1,37E-2	2,8E-4	2,02E-4	1,42E-2	2,74E-4	6,34E-5	MND	MND	MND	MND	MND	MND	MND	4,59E-5	5,81E-5	2,07E-4	6,34E-6	-8,02E-3
ADP-minerals & metals <sup>4)</sup>	kg Sbe	8,87E-3	2,73E-6	6,47E-7	8,88E-3	3,1E-6	9,29E-8	MND	MND	MND	MND	MND	MND	MND	5,03E-9	1,26E-6	1,35E-6	7,29E-9	-2,75E-5
ADP-fossil resources	MJ	4,1E1	1,48E0	1,18E0	4,36E1	1,7E0	8,04E-2	MND	MND	MND	MND	MND	MND	MND	4,54E-2	3,8E-1	3,38E-1	4,6E-3	-1,29E1
Water use <sup>5)</sup>	m <sup>3</sup> e depr.	1,77E0	4,84E-3	7,21E-2	1,85E0	5,57E-3	7,96E-4	MND	MND	MND	MND	MND	MND	MND	8,46E-5	1,57E-3	4,8E-3	6,45E-4	-7,28E-1

1) GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO<sub>4</sub>e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.



### USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Renew. PER as energy <sup>8)</sup>	MJ	3,8E0	2,13E-2	9,3E-1	4,75E0	2,44E-2	1,41E-3	MND	MND	MND	MND	MND	MND	MND	2,45E-4	8,16E-3	5,31E-2	1,26E-4	-1,43E0
Renew. PER as material	MJ	0E0	0E0	4,7E-2	4,7E-2	0E0	-4,7E-2	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	-1,01E-1
Total use of renew. PER	MJ	3,8E0	2,13E-2	9,77E-1	4,79E0	2,44E-2	-4,56E-2	MND	MND	MND	MND	MND	MND	MND	2,45E-4	8,16E-3	5,31E-2	1,26E-4	-1,53E0
Non-re. PER as energy	MJ	4E1	1,48E0	9,6E-1	4,24E1	1,7E0	8,04E-2	MND	MND	MND	MND	MND	MND	MND	4,54E-2	3,8E-1	3,38E-1	4,6E-3	-1,29E1
Non-re. PER as material	MJ	1,01E0	0E0	2,25E-1	1,23E0	0E0	-2,2E-1	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	-1,01E0	0E0	-3,35E-2
Total use of non-re. PER	MJ	4,1E1	1,48E0	1,18E0	4,37E1	1,7E0	-1,4E-1	MND	MND	MND	MND	MND	MND	MND	4,54E-2	3,8E-1	-6,72E-1	4,6E-3	-1,29E1
Secondary materials	kg	5,54E-1	0E0	1,51E-4	5,54E-1	0E0	0E0	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	6,26E-1
Renew. secondary fuels	MJ	0E0	0E0	0E0	0E0	0E0	0E0	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	0E0
Non-ren. secondary fuels	MJ	0E0	0E0	0E0	0E0	0E0	0E0	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	0E0
Use of net fresh water	m <sup>3</sup>	6,95E-2	2,55E-4	1,36E-3	7,11E-2	2,94E-4	2,73E-5	MND	MND	MND	MND	MND	MND	MND	4,01E-6	6,95E-5	1,38E-4	2,26E-5	-1,07E-2

8) PER = Primary energy resources.

### END OF LIFE – WASTE

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste	kg	7,54E-1	1,53E-3	2,18E-3	7,58E-1	1,75E-3	2,87E-4	MND	MND	MND	MND	MND	MND	MND	4,88E-5	5,45E-4	0E0	1,86E-4	-5,97E-1
Non-hazardous waste	kg	1,1E1	1,04E-1	7,94E-2	1,12E1	1,21E-1	7,79E-3	MND	MND	MND	MND	MND	MND	MND	5,22E-4	2,38E-2	0E0	9,81E-3	-5,06E0
Radioactive waste	kg	1,22E-4	1,01E-5	6,72E-6	1,39E-4	1,17E-5	5,33E-7	MND	MND	MND	MND	MND	MND	MND	3,18E-7	2,53E-6	0E0	2,08E-8	-3,94E-6

### END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0E0	0E0	0E0	0E0	0E0	2,84E-3	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	0E0
Materials for recycling	kg	0E0	0E0	2,69E-2	2,69E-2	0E0	3,18E-2	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	9,9E-1	0E0	0E0
Materials for energy rec	kg	0E0	0E0	1,08E-15	1,08E-15	0E0	5,6E-3	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	1E-2	0E0
Exported energy	MJ	0E0	0E0	0E0	0E0	0E0	1,4E-1	MND	MND	MND	MND	MND	MND	MND	0E0	0E0	0E0	0E0	0E0

### ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO <sub>2</sub> e	2,98E0	9,71E-2	6,03E-2	3,13E0	1,12E-1	1,58E-2	MND	MND	MND	MND	MND	MND	MND	3,27E-3	2,54E-2	2,4E-2	1,38E-2	-1,49E0
Ozone depletion Pot.	kg CFC <sub>11</sub> e	2,53E-7	1,77E-8	4,21E-9	2,75E-7	2,04E-8	9,42E-10	MND	MND	MND	MND	MND	MND	MND	5,63E-10	4,4E-9	2,98E-9	5,89E-11	-4,42E-8
Acidification	kg SO <sub>2</sub> e	2,28E-2	1,98E-4	1,85E-4	2,32E-2	2,27E-4	1,57E-5	MND	MND	MND	MND	MND	MND	MND	4,87E-6	5,62E-5	1,84E-4	5,63E-6	-6,34E-3
Eutrophication	kg PO <sub>4</sub> <sup>3</sup> e	7,97E-3	4,09E-5	9,54E-5	8,1E-3	4,69E-5	6,92E-6	MND	MND	MND	MND	MND	MND	MND	8,57E-7	1,35E-5	7,51E-5	4,15E-5	-4,29E-3
POCP ("smog")	kg C <sub>2</sub> H <sub>4</sub> e	1,29E-3	1,21E-5	1,77E-5	1,32E-3	1,36E-5	1,14E-6	MND	MND	MND	MND	MND	MND	MND	5,01E-7	3,37E-6	8,63E-6	4,93E-7	-1,01E-3
ADP-elements	kg Sbe	8,87E-3	2,73E-6	6,47E-7	8,88E-3	3,1E-6	9,29E-8	MND	MND	MND	MND	MND	MND	MND	5,03E-9	1,26E-6	1,35E-6	7,29E-9	-2,75E-5
ADP-fossil	MJ	4,1E1	1,48E0	1,18E0	4,36E1	1,7E0	8,04E-2	MND	MND	MND	MND	MND	MND	MND	4,54E-2	3,8E-1	3,38E-1	4,6E-3	-1,29E1

## VERIFICATION STATEMENT

### VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? Read more online  
This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

### THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

HaiHa Nguyen, as an authorized verifier acting for EPD Hub Limited  
25.08.2023



# APPENDIX 1

## PRODUCT REFERENCE

VA01850101000750	VA01850209005010	VA01850300714000
VA01850101100750	VA01850209008001	VA01850301614000
VA01850107501030	VA01850209008101	VA01850302114000
VA01850107502000	VA01850209016000	VA01850309016000
VA01850107504000	VA01850209017000	VA01850310001030
VA01850107505000	VA01850209018000	VA01850310001040
VA01850107505010	VA01850209095000	VA01850310001050
VA01850107507000	VA01850209095010	VA01850310001060
VA01850107508001	VA01850209095020	VA01850310002000
VA01850107508101	VA01850210014005	VA01850310004000
VA01850107516000	VA01850210095090	VA01850310005000
VA01850107517000	VA01850210095190	VA01850310005100
VA01850107518000	VA01850210095198	VA01850310008001
VA01850107595100	VA01850210095999	VA01850310008101
VA01850107595101	VA01850212414000	VA01850310017000
VA01850200114000	VA01850212503030	VA01850310018000
VA01850200214000	VA01850212503040	VA01850310095100
VA01850200714000	VA01850212503350	VA01850310095101
VA01850201100900	VA01850212503360	VA01850310095999
VA01850201614000	VA01850212506000	VA01850315003030
VA01850202114000	VA01850212506035	VA01850315003360
VA01850209001025	VA01850212506100	VA01850315006200
VA01850209001030	VA01850212506135	VA01850315006235
VA01850209001040	VA01850212507000	VA01850315006300
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